

Work Order ID 52447

Friday, September 25, 2009 8:53:21 AM



Page 1

Item ID: D3595-063-450

Accept



Setup Start



Revision ID: A

Stop



Item Name: RUBBER CUSHION

Start Date: 9/25/2009 Start Qty: 50.00



Cust Item ID:

Required Date: 10/5/2009 Req'd Qty: 50.00



Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3595	Rev A								

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3595 ☐ Dwg Rev: A ☐ Prog Rev: A ☐ 2-
Deburr if necessaryAB 09-9-29AB 9-10-9

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

AB 9-10-9

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

2) Serial 10109CCNTD
(X08)4

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Item ID: D3595-063-450

Revision ID: A

Item Name: RUBBER CUSHION

Start Date: 9/25/2009 Start Qty: 50.00

Required Date: 10/5/2009 Req'd Qty: 50.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: LG

0.00



Packaging

Memo

0.00

Packaging

ml 09 10 19 (108)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/10/2009
mf 09-10-19

Picklist Print

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Work Order ID: 52447



Parent Item: D3595-063-450RevA



Parent Item Name: RUBBER CUSHION

Start Date: 9/25/2009

Required Date: 10/5/2009

Comments:

Start Qty: 50.00

Required Qty: 50.00

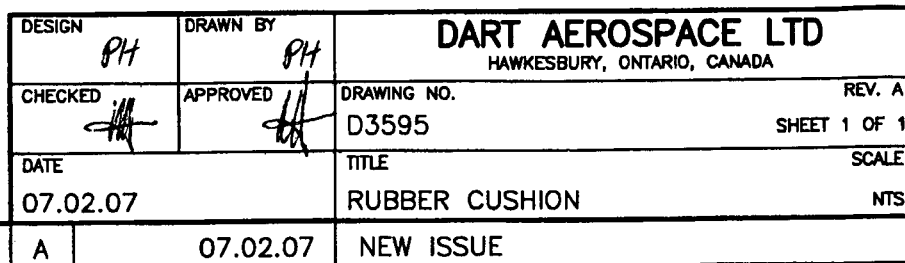
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3595RevA		Manufactured	No			100	sf	27.7000	1.0316	7.2282		
											18 9-10-9	

Rubber Cushion (per sq ft)

MNEO805.125

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	27.7	
31948	3.29	
32894	6.63	
33542	17.78	
103838		

NON
NON
NON
103838



RELEASED

07.02.14

SHOP COPY

RETURN TO

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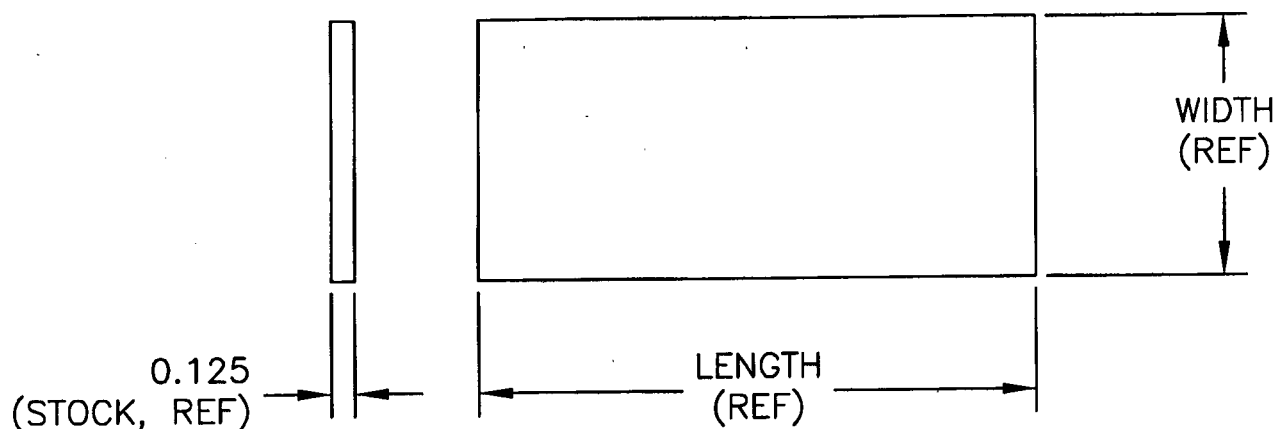
SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 52447

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH |
LENGTH

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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